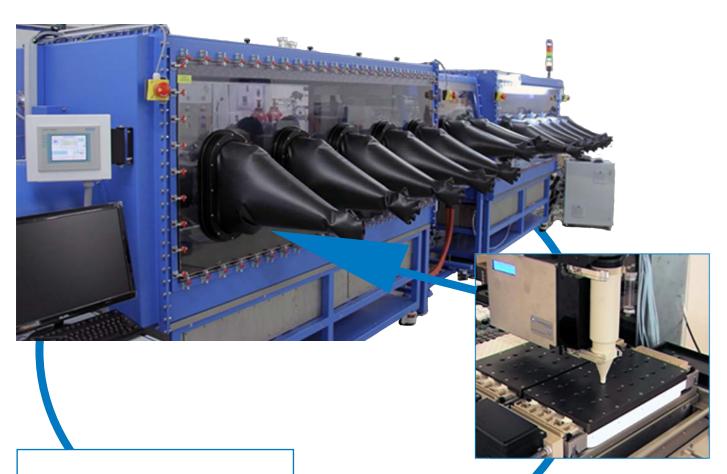


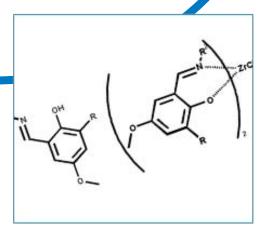
ISYNTH POSYCAT

Unattended Polyolefin Catalyst Synthesis and Screening



Customer testimonial

"Activities, polymer properties and morphologies of supported polyolefin catalysts examined match the results from conventional autoclaves."





Robustness and Ease-of-Use by Design

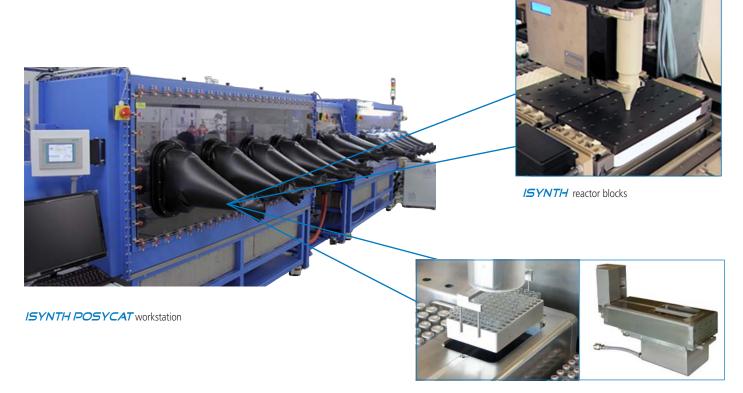
The leading technology in overhead gravimetric dispensing / dosing (patented) combined with our reactor and process excellence, and our user-friendly software, allow you to standardize and accelerate your ligand -, donor -, organometallic synthesis, solution- and slurry-phase polymerization screening, incl. prepolymerization

Precision – Speed – Accuracy Performance – Versatility – R&D Cost Savings High-Throughput

Key Advantages:

workflows.

- Decrease in cost per experiment up to 90+ %.
- Increase in productivity by a factor of 10+.
- Integration with / in MBraun glove-box.
- Full automation of synthesis workflows including reagent preparation (liquids and solids), multistep synthesis, work-up, purification, analysis and product transfer to storage.
- Fully automated polymerization screening with flexible 96-well MTP pressure block, shakable / heatable / coolable, and sampling / dilution racks.
- Easy-to-use disposable glass reactors / vials.
- Gravimetric solid and viscous liquid dispensing.
- 4-Needle Head for volumetric liquid handling and sampling.
- Feeding and sampling under reaction conditions.
- Dispensed amount, stirrer speed, temperature, pressure, time..., and other data are stored in a read only log file.
- Easy access to data with a convenient interface to pull results into Excel or virtually any other software.
- Interface to DoE.



Enhance your Efficiency and Productivity with our Workflow Solutions!

Catalyst screening



MAO - supportation



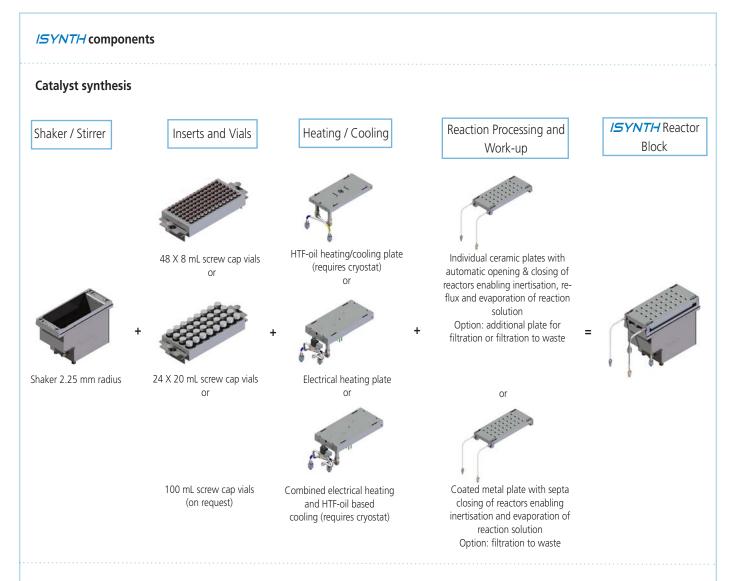
Single site ligand and catalyst synthesis





Technical Details

Chemspeed's *ISYNTH POSYCAT*'s deck modularity allows the user to execute and perform a variety of ligand -, donor - and organometallic synthesis workflows in a fully automated fashion.



Catalyst screening at ambient and elevated pressure in 96-well plates

- Flexible MTP format (24, 48, 96).
- MTP pressure block, 100 bar
 - Flexible reactive gas supply (e.g. H₂, ethylene, propylene).
 - Shakable, heatable, coolable.
 - Automated closing / opening.
- Flexible vial and MTP transfer tool for e.g. automated transfer to / from MTP pressure block.
- Inertized stock solutions.
- Inertized and shaken catalyst suspensions.
- Large choice of disposable reactors.
- Sampling and dissolution / dilution for online analytics.



4 Dimensions of Modularity and Flexibility



- Off-the-Shelf-Design -

- Individual platform configuration tailored to your workflow with marketproven off-the-shelf components.
- Robotic platforms which can easily be integrated with one another to enable multi-workflow processes (e.g. Formulation, Application and Testing procedures all integrated in a single platform).

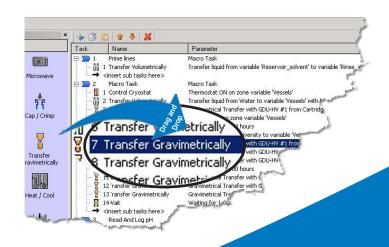


Complete Software Solution: Design, Execute, Analyze, Report

Chemspeed's AutoSuite User Interface & Executor software packages execute and control all modules of the entire product development cycle. They control all Chemspeed robotic platforms and any other integrated 3rd party software and hardware.

AutoSuite **ISYNTI** is a software with a user friendly interface which allows easy workflow orienteted programming. Many features such as gravimetric dispensing are automatically calibrated, eliminating tedious optimization steps.

- The AutoTeaching tool simplifies dispensing applications without manual trials and is applicable to e.g. solids eliminating the need for manual optimization before the dispenses are done.
- Easy programming: drag-and-drop workflow steps or just execute standard workflow protocols.
- Barcode tracking.
- Easy integration with virtually any LIMS or ELN software.
- AutoSuite Application Programming Interface (API) for 3rd party software and hardware integration.
- Optional, Chemspeed VLab for DoE and Data Analysis / Reporting.
 It includes a full document management system (electronic lab-journal) and is 21 CFR Part 11 compliant. The software scales from a single PC to large network installations with multiple hardware and clients.



Easy Programming – Intuitive interface



Platform Configuration Example

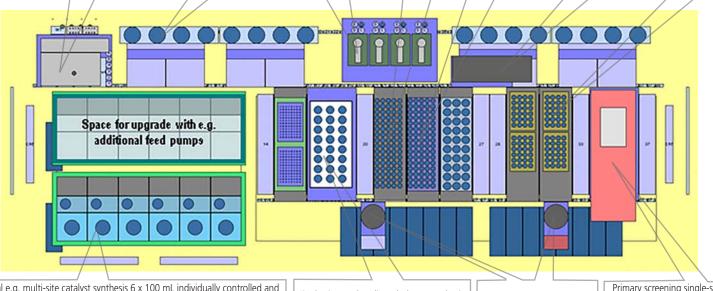
A typical *ISYNTH POSYCAT* deck consists of up to 36 independently controlled tank reactors, along with reagent / sample and solid dispensing container racks. Tools include a 4-Needle Head for liquid additions, Solid Dispensing Unit for the addition of solid reagents.



4-Needle Head volumetric liquid transfer tool for liquid reagents, solutions, slurries with filtration extension for e.g. washing

Solid containers for solid reagents, catalysts

Syringe pumps for 4-needle volumetric liquid transfer tool Solid-phase extraction or filtration Liquid reagent racks Overhead gravimetric solid dispensing tool for solid reagents, catalysts (GDU-P) Primary screening plates and balance for weighing out dried polymers



Optional e.g. multi-site catalyst synthesis 6 x 100 mL individually controlled and operated process reactors with, per reactor, inert gas / depressurization / vacuum / rupture line, temperature / vacuum / measurement & control, pressure measurement, integrated feeds for e.g. halogenated reagents, 50 mL feed vessel

Single-site catalyst, ligand, donor synthesis ISYNTH reactor block with 24 x 20 mL disposable reactors for

Multigripper for loading / unloading well-plate screening block Primary screening single-site & multi-site catalysts, donors Wellplate pressure screening block with 24 x 8 mL disposable reactors

All tools and accessories from Chemspeed's **SWING**, **AUTOPLANT**, **FORMAX**, **APPLICATOR** and **INVESTIGATOR** platforms are fully compatible with the **ISYNTH POSYCAT** platforms and vice versa. Example upgrade options:

• Individually controlled and operated process reactors for e.g. optimization / scale-up, multi-site (Ziegler-Natta) catalyst synthesis.

• Large choice of sample, reagent, and customized racks.

Breakthrough for polyolefin R&D and QC - The SMOLEFIN® Concept:

Chemspeed has recently made a real breakthrough that changes how you run Polyolefin R&D and QC. What ever others propose to you, technically, Polyolefin Synthesis is not solved yet but Chemspeed has a solution, solving the technical challenges even with the most active and difficult to handle homogeneous and heterogeneous catalysts known today, and beyond.

It is both an easy to evaluate and extremely easy to apply technology, making Polyolefin Synthesis the first time technically as easy as standard synthesis. The SMOLEFIN concept together with our versatile reactor and robotic technology solves all technical challenges from catalyst synthesis, testing, and characterization to storage in a globally standardized way without changing the chemistry at all.



Variety of Plug-in (3rd Party) Solutions

Chemspeed integrates a large number of 3rd party components either on and / or off the deck.

Available upgrade options:

- Analysis module (NIR, PSD, GC, HPLC, GPC, DSC, FTIR...).
- Cleaning module.



Robotic Tool-Features

More than 50 robotic tool-features can be integrated with Chemspeed's unique robotic tool exchange technology, including unrivaled overhead gravimetric dispensing, which can operate while mixing, heating, refluxing and cooling. Virtually any combination of these robotic tools is possible.

Highlighted are the most common and recommended robotic tool-features for the ISYNTH POSYCAT robotic platform.



Robotic tool exchange interface (proprietary)

Precision balance Overhead gravimetric dispensing robotic tools (proprietary)

• Overhead gravimetric dispensing

(or 0.01 mg with a second balance)

· Overhead gravimetric dispensing

of solids & powders (1 mg to

100 g, larger volumes

Dispensing container

are available)

volume: 100 mL

a second balance)

of solids & powders

Dispensing container

resolution: 0.1 mg

volume: 15 mL or 30 mL

(0.1 mg to 20 g)

Volumetric dispensing robotic tools

• Liquid handling powered by 4 syringe pumps (syringe volumes:

1, 10, or 25 mL) for viscosities from 1mPa·s to 100 mPa·s

Special options:

- Disposable tips $(1'200 \mu L)$
- Disposable syringes
- Heated needles (up to 100°C)
- Spray needles
- pH and temperature measurement and control
- Coated needles, PEEK needles.
- Liquid gas dispensing with gravimetric control resolution: down to 0.1 mg

• Multigripper for vial and MTP transport and much







 Decapping (N8 / N11/ N13 / N20)

 High shear homogenization (11'000 to 30'000 rpm)

 Overhead stirrer (20 to 200 rpm) Different stirrer types available

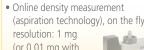
 Ultrasonic dispersion (100 W)

- Vacuum / Degassing
- Reflux condenser
- Evaporation
- Filtration
- High speed injection molding
- Foam formation
- Draw-down with disposable or reusable precision spiral and / or gap bars
- Free film generation
- Dip coating
- Spray coating
- Wet-on-wet coating

 Robotic transfer arm to serve 3rd party instruments e.g. centrifuge



Action robotic tools



Analytic

robotic tools

(or 0.01 mg with second balance)



 Brookfield Viscosimeter (RVDV-II+ Pro BK)



- Tri gloss measurement
- Thickness measuremen
- Color measurement
- Precision tack-cure



- Camera
- Observation of dissolution
- Particle size distribution and dynamic light scattering

of highly viscous liquids, pastes and creams (1 mg to 100 g) with viscosities from 1 mPa·s to 500'000 mPa·s (based on Newtonian substances) resolution 1 mg (or 0.01 mg with a second balance)

resolution: 1 mg (or 0.01 mg with

Overhead gravimetric dispensing

- Optional aspiration feature
- Optional transfer of hot (up to 90 °C) substrates via heatable cartridges (e.g. for waxes)
- Overhead gravimetric aspiration and dispensing of viscous liquids (1 mg to 100 g) with viscosities from 1 mPa·s to 15'000 mPa·s via disposable positive displacement syringes, resolution: 1 mg (or 0.01 mg with a second balance)

Overhead gravimetric / volumetric aspiration and dispensing of viscous liquids (0.1 µL to 12.5 mL) with viscosities from 1 mPa·s to 15'000 mPa·s via disposable positive displacement





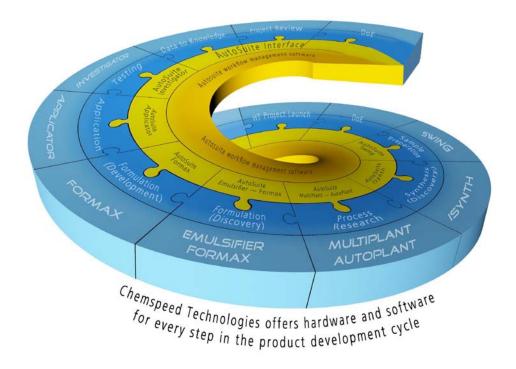
15+ Years of Experience in Automated Chemistry.

Customized Workflow Solutions.

Swiss Quality Products.

An International Team of Highly Experienced Chemists.

Chemspeed Technologies AG is the leading provider of high-throughput and high-output research & development workflow-solutions from single bench-top / standalone automated workstations (powder dispensing - sample preparation- synthesis - process development - formulation - application - testing) up to complete and integrated product development workflows for the entire product development processes in the chemical, material science, renewables & energy, pharmaceutical, agrochemical, specialty chemical, home care, cosmetics and nutrition industries, as well as academia.



Discover our enabling portfolio for the entire product development cycle!



